



DL-20

NON-POWERED CONVEYOR CLEANERS

Inquire about our complete line of lubrication equipment, conveyor lubricants, cleaning equipment and replacement conveyor components.

FEATURES

- Removes dirt, lubricant and paint build-up
- Reduces conveyor friction
- Minimizes product contamination
- Eliminates manual cleaning expenses
- Portable and economical
- Crimped steel bristles for long-life and high wear resistance
- Brushes adjustable at 2 locations for turning tensions and brush-to conveyor tension
- Cleans top and sides of enclosed track conveyor chain

INSTALLATION

STEP 1	Place the DL-20 on the track facing the proper direction (see diagram)
STEP 2	Mark the center location of all the brushes
STEP 3	Remove the DL-20
STEP 4	From the center marks measure out 5in. in both direction. This will give you a 10in. opening for your brushes.
STEP 5	Cut out the 10in. openings leaving a small lip on the side for strength (see diagram).
STEP 6	Place the DL-20 back on the track. Using 1/4"-20 set screws tighten the DL-20 onto the conveyor track
STEP 7	Tighten retainer bolt (parts A) on each brush until the brush begins to drag and still rotating (it is recommended that loctite is used on the both threads to maintain proper tension).
STEP 8	Adjust the tension on the vertical tension bolt (part B) so that the brush does not begin to flair.

